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A Comprehensive Study on the Performance of Self-Compacting Concrete

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ABSTRACT: The use of a local mix for self-adhesive concrete (SCC) necessitates investigation. The structure and structural qualities of the concrete must be carefully managed for the adhesive concrete (SCC) to perform well. The effect of water dispersion on specific compounds and the composition created by a high concentration of small particles, both of which are not prone to high flow and have a strong resistance to fragmentation, must be found to be consistent. In response to the public concern about concrete construction, Japan developed combined concrete in 1983. Because of the constant drop in the number of specialized personnel, the Japanese construction sector and projects have seen a relatively low rate of decline. Concrete mixing has been around for a long time. Non-adhesive concrete has long been required for particular purposes such as underwater mixing. In this circumstance, vibration was not an option. The mixtures require particular and well-controlled putting processes to avoid bleeding, and a large percentage of cement paste makes this vulnerable. The entire cost is reasonable, and it will be utilized more frequently in the future. In big areas, using SSCs to construct solid infrastructure such as roads, bridges, and runways is becoming more popular. Some of these SSCs have been discovered to be susceptible to a variety of fractures and structural consequences. SSC is also made of concrete, as the strength of concrete is determined by the quality and quantity of cement used. There has been a lot of research on the collection of Portland limestone cement in the creation of SSCs to build a paved road, despite the fact that there has been a lot of research on the strengths of reinforcing concrete and conventional concrete. The study's major goal was to compare the attributes of ordinary concrete machinery to those of solid concrete gear. Instead of using adequate measurements, five different measures of fly ash surkhi and brick dust were employed.

KEYWORDS: self-adhesive concrete, non-adhesive concrete, Rigid-Compacting Concrete, Brick Dust Test

I. INTRODUCTION

Strong concrete consisting of concrete that flows gently under the influence of gravity, and completely fills the gap of reinforcement and formwork, without the need for additional bonding strength. Those features with high flow capacity and strong sedimentation stability are in high demand. It is possible to achieve these features by using stabilizing additives (such as corn flour stabilizer) or by combining them with highly efficient flow agents. Concrete is around us, though most people do not know much about it or really do not like it. Just look in the desert if you do not live in one of the most remote places in the world and you will see this fact. There is no question that concrete plays a key role in the construction of buildings, bridges, and other infrastructure. It is still the most widely used building and building material in the world compared to steel, brick, asphalt, timber, bituminous, etc. A new factory called Cement Sustainability estimates that twenty-five billion tons of concrete will be used each year. operates at an average of 3.8 tons per person worldwide. Over the past decade, portable technology has made great strides. In the past, concrete was specified based on its components and ingredients, but this has now changed the definition of concrete based on its functional requirements rather than its components and ingredients. It is the goal of the construction industry to develop self-adhesive concrete (SCC) so that the installed concrete can be overcome.

Using SSCs to build solid roads such as roads, bridges and runways is becoming increasingly common in large districts. Some of these SSCs are found to be vulnerable to various types of cracks and other structural effects. Similarly, SSC has a concrete structure as the strength of concrete depends on the quality and quantity of cement. Although much research has been done on the strengths of reinforcing concrete and conventional concrete, there has been a lot of research on the collection of Portland limestone cement in the production of SSCs to build a paved road.

That is why this study looked at how the marks and products differ how the Portland limestone cement of ssc in road construction adheres to under very hot conditions. Compared to conventional concrete, which is solid concrete, it is durable, uniform, and has the same technical characteristics and durability. Using SSC eliminates the need for compaction, which saves time and money, as well as reducing energy use. Additionally, the usage of SSC enhances the appearance of the surface finish.

Some Existing Tests of New Stronger Clothes

The new SCC must contain the following key qualifications at the required levels:

Filling ability: This is how the SCC flows through the formwork, filling it to the brim with its own weight.

Passing ability: The SCC's ability to flow through solid holes, such as between reinforcing steel, under its unit weight is called bonding.

Resistance to segregation or bleeding: SCC has been successfully employed after a series of experiments. For each project, a contractor or organization with a proven track record of producing and transporting the SCC manufactured and transported the SCC for each project.

In some cases, the construction was guided by comprehensive tests, which used a significant amount of specialized testing, many of which were considered excessive. However, these experiments were the ones that led to the structure (Ouchi et al., 1996).

Later, the same experiments were carried out on the actual location. Some of the most often used tests for fresh and stiff SCC are summarized below:

U- type test: Taisei type U-type testing (Figure 1) is very important in a few test techniques to obtain strong and durable bonding strength due to the small amount of concrete used, compared to others. The height of the concrete reaching after the flow exceeds the barrier indicates the degree of force combined in this test. Solid bonding concrete is defined as the filling length of or more than 300 mm. If the filling height exceeds 86 percent of the allowable length, firms of some kind consider concrete to be a composite.

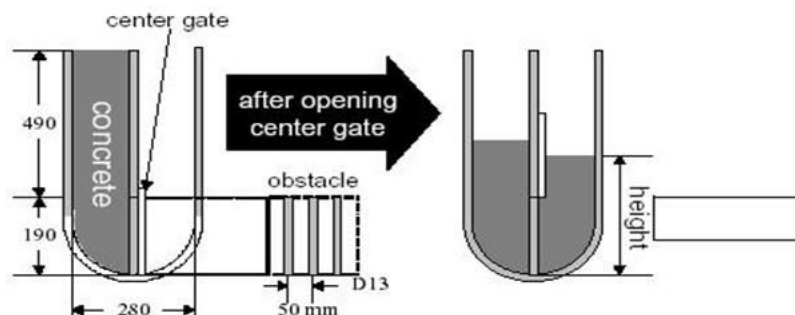


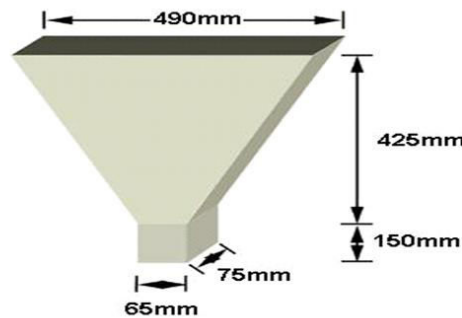
Figure 1: U-type test

Slump Flow test: By not dropping a sample of concrete into the form and extracting the collapse cone, this test method differs from normal. When the sample is removed, it collapses (Ferraris, 1999). Slump testing usually uses a straight distance to measure, but this method uses a horizontal distance to test the width of the sample. SCC stability, filling ability, and performance can be determined using Slump Flow tests. The distribution width between 651mm and 800mm is considered to be the best filling capacity and uniformity of SCC.

Orimet test: An opening rheometer is used to measure the elasticity of freshly poured concrete. Using a flexible orifice attached to the bottom end of a straight pipe. New intermixes have a larger filling capacity when Flow-Time is reduced. To determine how the site's solid pathway is resistant to fragmentation, the Orimet test can be used along with other methods.

V- Funnel test: V-funnel machines are used to achieve the desired viscosity of the composite concrete by allowing a certain amount of concrete to flow through the opening (Figure 2). A total of 12 liters of concrete is required, and aggregates are 20 mm wide. It takes time to make the concrete flow through the hole.

When the concrete starts to travel through the orifice and starts to move away from the yield stress value, this test examines something that has to do with the concrete's viscosity and determines what it is.

**Figure 2:** V-funnel**Slump Flow/J-Ring combination test:**

During the Slump Flow test, in which the spread diameter and the T-50 time are both measured, we are able to see this phenomenon.

When it comes to reinforcing bars, SCC must be able to flow through them with no separation between paste and coarse aggregate.

II. EXPERIMENTAL PROGRAM

Concrete samples were subjected to a few simple testing procedures in this chapter, which includes an explanation of the mix design and curing process used. Tests on specimens are also mentioned at this point in time.

EXPERIMENTAL MATERIALS**CEMENT**

An extremely sort powder that has grayish-brown colour. In the making of concrete and mortar, it is mixed with water and a number of other components, such as sand, gravel, and crushed stone. It also plays a role in the creation of these two building materials.

**Figure 3.** OPC 53 Grade cement

Argillaceous and calcareous are the two primary constituents of typical portland cement. Clay is the primary component of argillaceous materials, whereas calcium carbonate is the primary component of calcareous materials. Table 1 shows the most common cement compositions, such as Grade 53. The cubes and cylinders were cast using Ultra Tech cement for all concrete combinations. A pale greenish grey was the only colour in the cement, and there were no firm lumps. Table 2 provides a breakdown of the numerous tests that have been carried out on cement.

Table 1: Composition limits of Portland cement

INGREDIENT	% CONTENT
CaO (Lime)	60-68
Al ₂ O ₃ (Alumina)	4-8
Fe ₂ O ₃ (Iron Oxide)	0.5-7
MgO (Magnesia)	0.1-5
Alkalis	0.4-1.5
Sulphur	1-4

Table 2: Physical Properties of cement

Property	Value	Necessity as per IS:12269- 1987
Standard consistency	28%	28%
Fineness (retained on 90 μ sieve)	3.8%	$\leq 10\%$
Soundness test	6 mm	≤ 10 mm
Initial setting time (minutes)	98	≥ 30 minutes
Final setting time (minutes)	223	≤ 600 minutes
Specific gravity	3.16	
Compressive Strength	7 days	≥ 37 N/mm ²
	28 days	≥ 53 N/mm ²

FINE AGGREGATES

In the study, sand compliant with Common Indian Definitions IS: 383-1970 was used, taken locally. After filtering, the sand was then washed off to remove any dust and fine particles of more than 4.75 mm.

**Figure 4.** coarse and fine aggregate



III. EXPERIMENTAL ANALYSIS

Control figures and self-adhesive concrete created by fine clusters instead of fly ash and brick dust are reviewed in this chapter. Pressure force, strong power separation, and flexible power are all observed and compared between different combinations.

FRESH CONCRETE PROPERTIES

Slump flow, V-funnel, U-Box, and L-box test were performed on SCC solid concrete mix containing various amounts of fly ash and brick dust as a substitute for good mixing. Table 3 contains a list of new structures for each item, which apply to all fly ash that binds to the brick and mortar.

Table 3 Fresh concrete properties

Mixture ID	Slump (mm)	V-funnel (seconds)	L-Box (H2/H1)	U-box(H1-H2)
Normal mix	688	8	0.9	31
Mix 1	590	13	-	-
Mix 2	705	11	-	35
Mix 3	740	13	0.9	35
Mix 4	720	9	1.0	-

Mixture ID	Slump (mm)	V-funnel (seconds)	L-Box (H2/H1)	U-box(H1-H2)
Normal mix	688	8	0.9	31
Mix 1	590	13	-	-
Mix 2	705	11	-	35
Mix 3	740	13	0.9	35
Mix 4	720	9	1.0	-

According to research, a duration of six to twelve seconds is considered acceptable for a tightly integrated SCC. At 9 to 13 seconds, the V-flow flow times are measured. The SCC compounds tested in this test met the acceptable flow time limits. Due to the effect of the L-blocking box, the maximum size of the solid aggregate is limited to 16 mm. According to European policy, all new attributes of portable prices were very well matched. To ensure that the finished product was free of impurities, we immersed it in clean water as soon as it was removed from the skin. It took 7 days, 28 days, and 56 days for the samples to be fully cured. According to the healing years. Every 15 days, clean water tanks used for medical equipment were removed, cleaned and refilled. There was at least 15 inches of water above what was contained in all the immersion models.

Flexure Strength

Using a universal test machine, the flexibility of the concrete mix is tested in seven, 28 and 56 days (100mmx100mmx500mm). The flexural strength of all compounds has been shown to increase compared to the control compound on a daily basis.

**Figure 5 Self Compacted Concrete Beam****Figure 6 flexure testing machine****Table 4 Flexure Strength**

MIX	Flexure Strength (N/mm ²)			Flexure Strength (N/mm ²)		
	7 days	28 days	56 days	7 days	28 days	56 days
Normal mix	4.23	5.65	6.34	4.33	5.51	6.35
	4.41	5.54	6.45			
	4.36	5.34	6.28			
Mix 1	4.45	5.67	6.67	4.50	5.71	6.54
	4.49	5.73	6.44			
	4.56	5.75	6.53			
Mix 2	4.76	5.86	6.65	4.78	5.85	6.71
	4.81	5.89	6.78			
	4.78	5.81	6.70			
Mix 3	4.89	5.98	6.91	4.89	5.92	6.85
	4.83	5.87	6.86			
	4.96	5.92	6.79			
Mix 4	5.34	6.08	7.01	5.62	6.05	7.15
	5.55	6.12	7.08			
	5.98	6.97	7.36			

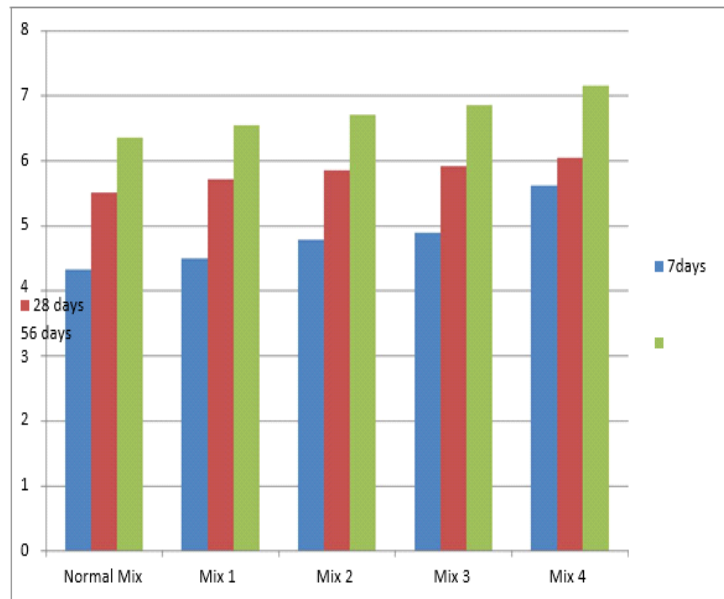


Figure 7 Flexure Strength Bar Chart

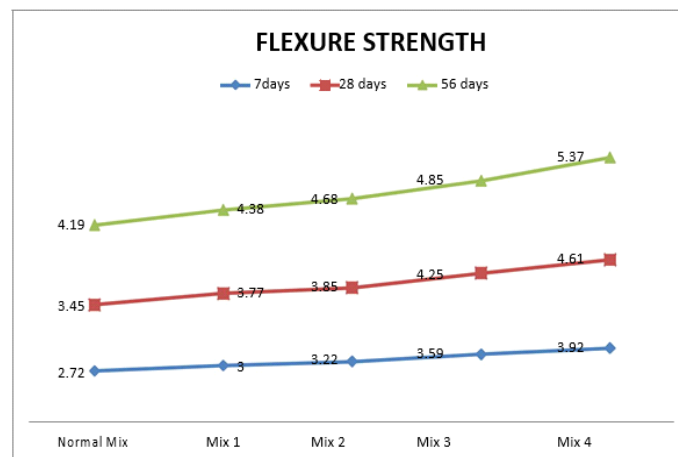


Figure 8 flexure strength line graph

Effect Of Percentage of Fly Ash

Table 4 and Fig. 8 shows the results of the pressure pressures on the SCC composites that were tightly bonded. Between 5 and 12 percent of any Fly ash and brick dust, SCC compounds produced a compressive strength of between 38.36 and 44.63 MPa in 7 days, 51.99 to 62.70 MPa in 28 days, and -66.35 to 74.15 MPa in 56 days, depending on the design of the mixture. The compressive strength improves as the dust content of Fly ash & Bricks increases. The acquisition of compressive power was most evident in the younger years, according to the results.

At 28 days after curing, the strength values, as reported by Xie et al. (2000), were significant. Stiff compacting concrete SCC4 (20 percent Fly Ash and Brick dust) achieves the following strengths at seven and 28 days: 23.98 MPa and 30.66 MPa.

Fly ash is a renewed pozzolanic material due to the exceptional readiness of its particles and the high amount of amorphous silicon dioxide contained. Power of 25.52 MPa and 31.47 MPa obtained by SCC 3 after 7 days and 28 days, respectively. The mixture consisted of 15% dust bricks and fly ash.

In order to better understand the mechanisms by which fly ash and brick ash interact in concrete, we may divide the research into three categories:



Throughout the ages, the volume of large holes is greatly reduced when using fly ash and brick ash as good measurements in Portland cement concrete. Because of its fineness, it acts primarily as a filler in the same way as sand filling gaps between aggregate coarse particles and cement grains filling the gaps between composite grains of material. Cracks may easily spread between or inside CH crystals in common Portland cement adhesives, compromising the strength of strong concrete, durability, and other properties. There are two types of Pozzolanic Reactions: those that lead to the production of cement products and those that lead to a decrease in the CH content of the object. Both the mechanical properties and the durability of the object improve as a result of increased strength of the joint surface or bond. pozzolanic reactions to the optical connector, as well as changes in microstructure structure (such as changes in CH orientation, porosity, and thickness of the transition area), are all affected by the core process of this condition.

IV. CONCLUSIONS

With this sort of investigation, the following conclusions may be drawn:

Loose flow and U-tube probes have shown that solid concrete (SCC) is reliable and compact under its own weight. This was demonstrated by the ability of concrete to maintain its shape. Due to the one-a-kind compound used, this is possible because the concrete mix is dense.

- The amount of fly ash and brick dust on it contributes to the pressure, which improves as the amount of fly ash and brick dust increases.
- There has been a significant increase in the % increase in compressive energy.
- The pozzolanic reaction of fly ash is rapid in early times, and brick dust acts as a filler in addition to having pozzolanic activity against fine aggregates.
- When compared to control mixes, it was found that the flexural strength increased for all blends on all days, despite the fact that the control mixtures were used.

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